

# **JM PMMA Primer - Metal**

### **Features and Components**

- Use: This product serves as a primer for a JM PMMA system. It promotes adhesion for various metal substrates, including drain bowls and edge metal.
- **Type:** One part liquid-applied flashing primer.
- Color: Un-Pigmented
- Features: Can be used to prime various metal substrates for a JM PMMA system.





System Compatibility This product may be used as a component in the following systems. Please reference product application for specific installation methods and information.

PIV	BUR	A	PP		S	BS			Ply		TF	<b>0</b> 0			PVC			EPDM	
Ē	HA	CA	HW	HA	CA	HW	SA	MF	gle	MF	AD	SA	IW	MF	AD	IW	MF	AD	BA
Ę	Compatible with all SBS and BUR systems				Sin				Do not	use in Si	ngle Ply s	systems							

Key: HA = Hot Applied CA = Cold Applied HW = Heat Weldable SA = Self Adhered MF = Mechanically Fastened AD = Adhered BA = Ballasted IW = Induction Welded

### **Energy and the Environment**

Maximum VOC	50 g/l					
This product may be used in jurisdictions limiting VOC (volatile organic compounds) content of single ply roofing adhesive to no greater than 250 g/l.						

### **Peak Advantage® Guarantee Information**

Systems	Guarantee Term
Any JM SBS or BUR roofing system. JM PMMA Membrane system.	Up to 20 years*

\*Contact JM Technical Services for specific system requirements or guarantee terms.

### Installation/Application



- Apply between 32° and 95°F (0° and 35°C)
- Please refer to the Mixing Instructions and Substrate Preparation instuctions on the back side of this data sheet.
- Please refer to JM PMMA application instructions.

### **Packaging and Coverage**

Container Sizes	1 gal (3.8 L)			
Pails per Pallet	75 pails			
Shipping Weight	Approx 11.2 lbs			
Coverage Rate	250 ft²/gal (23.2 m²/gal)			

\* Coverage, open and dry time rates can vary dramatically depending on the particular substrate and environmental conditions. Coverage rates stated herein are approximate only.

#### Storage

Shelf Life	12 months from manufacture date				
Storage Conditions	Clean, dry, indoor environment in an unopened container				
Temperature Range	32°F – 77°F (0°C – 25°C) - Protect from freezing				



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## **Mixing Instructions**

JM PMMA Primer - Metal must be stirred before use.

## **Substrate Preparation**

Prepare metal surfaces to near white metal, abraded, and wipe clean with ethyl acetate. Extend preparation a maximum of  $\frac{1}{8}$  inch (3 mm) beyond the termination of the membrane flashing.

Cure Times					
68°F (20°C)	min. 4 hours				
50°F (10°C)	min. 6 hours				
Maximum Re-coat Time	48 hours				

The times noted above are approximate, provided as a guideline, and may vary. Actual set times and cure should be established in the field based on actual field conditions.

## **Clean-Up and Disposal**

### **Clean-Up Information**

When work is interrupted or completed, tools must be thoroughly cleaned before the resin hardens.

### **Disposal Information**

For disposal instructions, please refer to the safety data sheet.

### **Precautions**

Handling Refer to product Safety Data Sheet (SDS) for additional information pertaining to this product and prior to use or handling. Roofing contractors must advise their crews to precisely follow all safety, storage, handling, preparation and application instructions. JM will not accept responsibility for any use of this product that does not comply with the instructions printed on the containers.